



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB23033034
Job Sheet 199647



Part No: RB23033034

Job Qty: 2 pcs

Part Name: Puller-Compressor Front Bearing Outer Race



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/29/19

Job Tracking No:

Due Date: 11/11/19

Created By: Chantal Lavoie

Type: SOLD

Description:

Note: DWG RB23033034 Rev 0 IPP Rev. A 19.08.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
100	Purchasing	2 pcs	11/11/19	11/11/19	0.00	0.00	Purchasing - 1	NOV 07 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	2 pcs	11/11/19	11/11/19	0.00	0.00	Packaging 2 - 1 - B4B	NOV 07 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Container No: S229898



Part: RB23033034

Job No: 199647

Serial No/Batch: S229898

Revision: 0

Inspector:

Exp Date:

Instructions:

Date: 11/07/19

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					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	2 pcs	11/11/19	0.00 0.00	QC 6 - 9	DAS
					QC 6 - 68	NOV 07 2019 68
					QC 6 - 61	9-89
					QC 6 - 40	
					QC 6 - 81	
130	Packaging 3-1 - Stock - B4B	2 pcs	11/11/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS
					Packaging 3 - 2 - B4B	28
					Packaging 3 - 3 - B4B	9-89
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - FG	2 pcs	11/11/19	0.00 0.00	QC 21 - FG - 21	21
					QC 21 - FG - 70	9-89
					QC 21 - SA - 53	NOV 11 2019
Part Op 100 - (Purchasing) Issue P/O: _____ MANUFACTURE RB23033034 AS PER DWG Supplier: ARROW TECH						
Descriptions: Certificate of conformity is required						
110 - (Receive & Inspect for Damage & Mat'l Certs)						
120 - (QC6- All purchased or subcontracted products)						
130 - (Identify as per dwg & Stock Location: _____)						
140 - (QC21- Final Inspection - Work Order Release)						

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RB23033034P	PULLR-COMPRESSOR FRONT BEARING OUTER RACE	2 pcs (1 ea)	100-Purchasing	S229896
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB23033034P	2	0	0
Part Specifications				
Specifications could not be found.				

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB044373



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

Attention: , Ana
(541) 780-6938

Ship To:

PO No: POHB044373

PO Date: 8/29/19

Due Date: 11/11/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Pynt Terms: Net 30

Freight Terms:

Special Comments: QUOTE NO 332

E-MAILED
AUG 29 2019

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
✓ 1	199646	RB23033027P			PULLER BRG & MATING SEAL RACE-FRT COMPRESSOR	Firmed		11/11/19	2 pcs	0 pcs	2 pcs	\$1,835.26/pcs	\$3,670.52
✓ 2	199647	RB23033034P			PULLR-COMPRESSOR FRONT BEARING OUTER RACE	Firmed		11/11/19	2 pcs	0 pcs	2 pcs	\$1,344.20/pcs	\$2,688.40
3	199648	RB6895957P			GEARBOX TUBE ALIGN TOOL	Firmed		11/11/19	2 pcs	0 pcs	2 pcs	\$1,264.00/pcs	\$2,528.00
✓ 4	199649	RB23006785P			SPUR ADAPTER GEAR INST. TOOL	Firmed		11/11/19	2 pcs	0 pcs	2 pcs	\$581.00/pcs	\$1,162.00
5	199650	RB6795966P			Compressor Disassembly Fixture	Firmed		11/11/19	2 pcs	0 pcs	2 pcs	\$3,094.45/pcs	\$6,188.90
6	199651	RB6873066P			COMP AXIS ALIGNMENT FIXTURE	Firmed		11/11/19	2 pcs	0 pcs	2 pcs	\$3,419.00/pcs	\$6,838.00
7	199652	RB23003267P			Power Turbine Support Cleaning C-18, C-20 & C-28	Firmed		11/11/19	2 pcs	0 pcs	2 pcs	\$2,162.00/pcs	\$4,324.00

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Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044373



Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
8	199653	RB6795590P			Puller-Bearing-Gas Producer & Power Turbine	Firmed	-	11/11/19	2 pcs	0 pcs	2 pcs	\$3,581.00/pcs	\$7,162.00
												Grand Total: \$34,561.82	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

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ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: HB044373

Dated: 11/1/2019

Our Order / Job No: AWT0HB044373 A2

Order Qty: 2

Part Name: PULLER-COMPRESSOR FRONT BEARING OUTER RACE

Part Number RB23033034

Lot Size: N/A

Ship Date: 11/1/2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RB23033034

Rev: 0

Material Size and Type: -1A/ 1018 STEEL; -1B, -2, -3/ 4140 STEEL

Material Specifications: STEEL: ASTM A108

DAS
68
9-89

Heat Treatment: -2/44 RC

Plating/Finish: BLACK OXIDE: QMSI-6.2.2 B.O. REV-D

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date:

11/1/19

Signed:

Hernan M. Fald

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.attechmachineworks.com

PACKING SLIP

Arrow Tech Machine Works
29751 E. Enid Road Unit C
Eugene, OR 97402
(541) 780-6938

Packing Slip Number	7101
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Date: 11/1/2019

Ship Via: **FED-EX**

PO#: HB044373

Ship to: DART AEROSPACE
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
CANADA

Bill to: DART AEROSPACE
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
CANADA

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Received by:

Checked by:

Packaged by:

Page Number: